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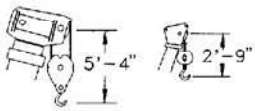


城西運輸機工株

# RT555-1

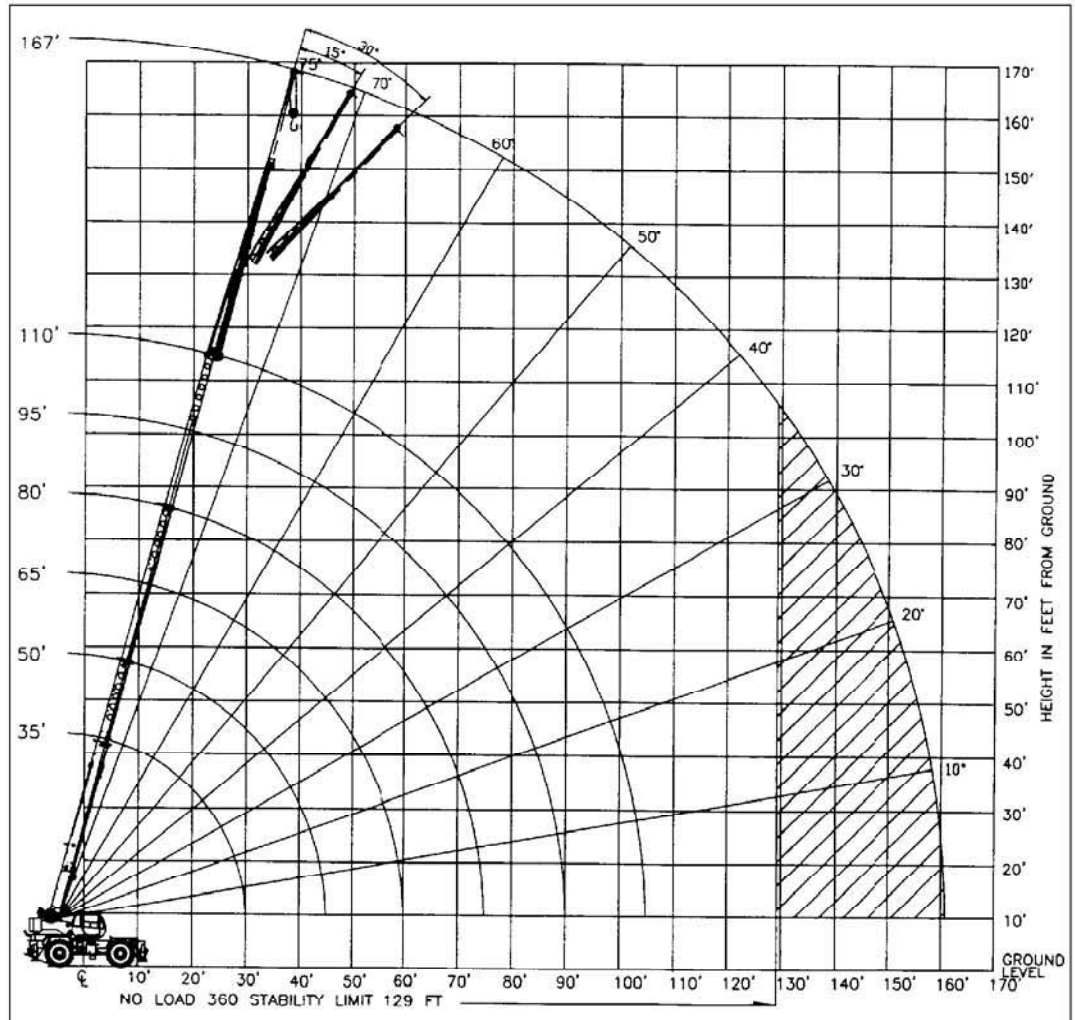
rough terrain crane  
55 ton capacity

## range diagram & lifting capacities

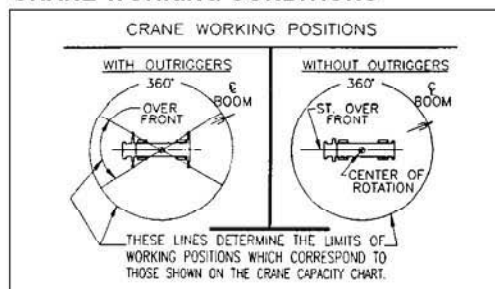


DIMENSIONS ARE FOR LARGEST FACTORY FURNISHED HOOK BLOCK AND HOOK & BALL, WITH ANTI-TWO BLOCK ACTIVATED

**Range Diagram**  
(33' - 110' boom)



### CRANE WORKING CONDITIONS



### REDUCTION IN MAIN BOOM CAPACITY

All Jibs in Stowed Position \_\_\_\_\_ 0 Lbs.  
Aux. Boom in Head Sheave \_\_\_\_\_ 100 Lbs.

### HOOK BLOCK WEIGHTS

Hook & Ball \_\_\_\_\_ 239 Lbs.  
Hook Block (4 Sheave) \_\_\_\_\_ 690 Lbs.  
Hook Block (5 Sheave) \_\_\_\_\_ 888 Lbs.  
Hook Block (6 Sheave) \_\_\_\_\_ 913 Lbs.

# Lifting Capacities – Pounds (33' – 110' boom)

## MODEL RT555-1

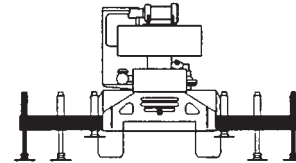
COUNTERWEIGHT: W/AUX. WINCH 13,100 LBS.  
 W/O AUX. WINCH 14,200 LBS.  
 BOOM LENGTH 33-110 FT.  
 OUTRIGGER SPREAD 22 FT.

STABILITY PCT. ON OUTRIGGERS 85%  
 ON TIRES 75%  
 PCSA CLASS 10-210

**CAUTION:** Do not use this specification sheet as a load rating chart. The format of data is not consistent with the machine chart and may be subject to change.

### ON OUTRIGGERS - FULLY EXTENDED

LOAD RADIUS (FT)	BOOM LENGTH 35 FT			BOOM LENGTH 50 FT			BOOM LENGTH 65 FT			LOAD RADIUS (FT)
	BOOM ANGLE (DEG)	LOADED OVER FRONT (LB)	360° (LB)	BOOM ANGLE (DEG)	LOADED OVER FRONT (LB)	360° (LB)	BOOM ANGLE (DEG)	LOADED OVER FRONT (LB)	360° (LB)	
10	66.7	110,000*	110,000*	73.9	60,100*	60,100*				10
12	63.1	96,700*	93,700*	71.5	60,100*	60,100*				12
15	57.5	75,200*	73,100*	67.9	60,100*	60,100*	73.2	58,800*	58,800*	15
20	47.1	53,600*	52,300*	61.5	54,900*	53,600*	68.5	52,200*	52,200*	20
25	34.5	40,700*	39,700*	54.8	42,000*	41,100*	63.7	42,700*	41,700*	25
30	14.8	31,900*	31,200*	47.4	33,400*	32,700*	58.6	34,100*	33,400*	30
35	**			39.0	27,300*	26,700*	53.3	28,000*	27,400*	35
40				28.8	22,000	21,000	47.6	22,700	21,700	40
45				12.4	17,400	16,500	41.3	18,300	17,400	45
50				**			34.1	14,900	14,200	50
55							25.2	12,300	11,700	55
60							10.9	10,100	9,600	60
65							**			65
70										70
75										75
80										80
85										85
90										90
95										95
100										100
105										105
110										110



**USE THESE CHARTS ONLY  
WHEN ALL OUTRIGGERS  
ARE FULLY EXTENDED**

### ON OUTRIGGERS - FULLY EXTENDED

LOAD RADIUS (FT)	BOOM LENGTH 80 FT			BOOM LENGTH 95 FT			BOOM LENGTH 110 FT			LOAD RADIUS (FT)
	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	
10										10
12										12
15										15
20	72.7	38,700*	38,700*							20
25	68.9	33,600*	33,600*	72.3	29,300*	29,300*				25
30	65.0	29,600*	29,600*	69.1	25,900*	25,900*	72.1	22,900*	22,900*	30
35	61.0	26,500*	26,500*	65.9	23,000*	23,000*	69.3	20,500*	20,500*	35
40	56.8	23,000	22,000	62.5	20,800*	20,800*	66.5	18,400*	18,400*	40
45	52.4	18,600	17,700	59.1	18,800	17,900	63.6	16,500*	16,500*	45
50	47.7	15,300	14,600	55.5	15,500	14,800	60.7	14,900*	14,900	50
55	42.7	12,700	12,100	51.7	12,900	12,300	57.7	13,000	12,400	55
60	37.1	10,700	10,100	47.8	10,900	10,400	54.5	11,000	10,500	60
65	30.6	9,000	8,500	43.6	9,200	8,800	51.3	9,400	8,900	65
70	22.6	7,500	7,100	39.0	7,900	7,400	47.8	8,000	7,600	70
75	9.8	6,300	5,900	33.9	6,700	6,300	44.2	6,800	6,500	75
80	**			28.1	5,700	5,300	40.4	5,900	5,500	80
85				20.8	4,800	4,400	36.1	5,000	4,700	85
90				9.0	3,900	3,600	31.5	4,200	3,900	90
95				**			26.5	3,500	3,200	95
100							19.3	2,900	2,400	100
105							8.4	2,300	2,100	105
110							**			110

### \*\* MAXIMUM CAPACITY AT 0 DEGREE BOOM ANGLE

BOOM LENGTH 35 FT			BOOM LENGTH 50 FT			BOOM LENGTH 65 FT			BOOM LENGTH 80 FT			BOOM LENGTH 95 FT			BOOM LENGTH 110 FT		
LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)
31.2	20,900*	20,800*	46.2	12,600*	12,700*	61.2	8,200*	8,200*	76.2	5,400*	5,400*	91.2	3,500*	3,300	106.17	2,100	1,800

# Lifting Capacities – Pounds (33’ – 110’ boom)

## MODEL RT 555-1

COUNTERWEIGHT:  
 W/AUX. WINCH 13,100 LBS.  
 W/O AUX. WINCH 14,200 LBS.  
 BOOM LENGTH 33-110 FT.  
 OUTRIGGER SPREAD 22 FT.

STABILITY PCT.  
 ON OUTRIGGERS 85%  
 ON TIRES 75%  
 PCSA CLASS 10-210

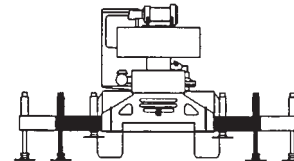
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### ON OUTRIGGERS - MID POSITION

LOAD RADIUS (FT)	BOOM LENGTH 35 FT		BOOM LENGTH 50 FT		BOOM LENGTH 65 FT		BOOM LENGTH 80 FT		BOOM LENGTH 95 FT		BOOM LENGTH 110 FT		LOAD RADIUS (FT)
	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	
10	66.7	87,600*	73.9	60,100*									10
12	63.1	71,400*	71.5	60,100*									12
15	57.5	55,200*	67.9	56,500*	73.2	57,200*							15
20	47.1	38,900*	61.5	40,200*	68.5	40,800*	72.7	38,700*					20
25	34.5	25,800	54.8	27,300	63.7	27,900	68.9	28,200	72.3	28,400			25
30	14.8	17,700	47.4	19,400	58.6	19,900	65.0	20,200	69.1	20,400	72.1	20,600	30
35	**		39.0	14,200	53.3	14,900	61.0	15,200	65.9	15,400	69.3	15,500	35
40			28.8	10,700	47.6	11,400	56.8	11,800	62.5	11,900	66.5	12,100	40
45			12.4	8,000	41.3	8,800	52.4	9,200	59.1	9,400	63.6	9,500	45
50			**		34.1	6,800	47.7	7,200	55.5	7,500	60.7	7,600	50
55					25.2	5,200	42.7	5,700	51.7	5,900	57.7	6,000	55
60					10.9	3,800	37.1	4,400	47.8	4,700	54.5	4,800	60
65					**		30.6	3,300	43.6	3,600	51.3	3,800	65
70							22.6	2,400	39.0	2,700	47.8	2,900	70
75							9.8	1,600	33.9	1,900	44.2	2,100	75
80							**		28.1	1,300	40.4	1,500	80

### \*\* MAXIMUM CAPACITY AT 0 DEGREE BOOM ANGLE

BOOM LENGTH 35 FT		BOOM LENGTH 50 FT		BOOM LENGTH 65 FT		BOOM LENGTH 80 FT		BOOM LENGTH 95 FT		BOOM LENGTH 110 FT	
LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)
31.2	16,100*	46.2	7,300	61.2	3,500	76.2	1,400				



**USE THESE CHARTS ONLY  
WHEN ALL OUTRIGGERS ARE  
PINNED IN MID POSITION**

# Lifting Capacities – Pounds (33’ – 110’ boom)

## MODEL RT 555-1

COUNTERWEIGHT:  
 W/AUX. WINCH 13,100 LBS.  
 W/O AUX. WINCH 14,200 LBS.  
 BOOM LENGTH 33-110 FT.  
 OUTRIGGER SPREAD 22 FT.

STABILITY PCT.  
 ON OUTRIGGERS 85%  
 ON TIRES 75%  
 PCSA CLASS 10-210

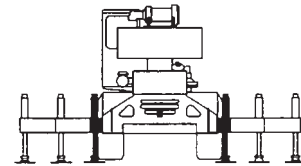
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### ON OUTRIGGERS - RETRACTED

LOAD RADIUS (FT)	BOOM LENGTH 35 FT		BOOM LENGTH 50 FT		BOOM LENGTH 65 FT		BOOM LENGTH 80 FT		BOOM LENGTH 95 FT		BOOM LENGTH 100 FT		LOAD RADIUS (FT)
	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	LOADED BOOM ANGLE (DEG)	360° (LB)	
10	66.7	67,000	73.9	60,100*									10
12	63.1	46,800	71.5	48,000									12
15	57.5	30,900	67.9	32,100	73.2	32,600							15
20	47.1	17,900	61.5	19,300	68.5	19,700	72.7	20,000					20
25	34.5	11,200	54.8	12,600	63.7	13,200	68.9	13,400	72.3	13,600			25
30	14.8	7,000	47.4	8,500	58.6	9,200	65.0	9,500	69.1	9,600	72.1	9,700	30
35	**		39.0	5,700	53.3	6,400	61.0	6,800	65.9	6,900	69.3	7,100	35
40			28.8	3,700	47.6	4,400	56.8	4,800	62.5	5,000	66.5	5,100	40
45			12.4	2,100	41.3	2,900	52.4	3,300	59.1	3,500	63.6	3,700	45
50			**		34.1	1,700	47.7	2,100	55.5	2,400	60.7	2,500	50
55									51.7	1,400	57.7	1,600	55

### \*\* MAXIMUM CAPACITY AT 0 DEGREE BOOM ANGLE

BOOM LENGTH 35 FT		BOOM LENGTH 50 FT		BOOM LENGTH 65 FT		BOOM LENGTH 80 FT		BOOM LENGTH 95 FT		BOOM LENGTH 100 FT	
LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)
31.2	6,000	46.2	1,700								



**USE THESE CHARTS WHEN ALL OUTRIGGER BEAMS ARE NOT IN EITHER THE MID OR FULLY EXTENDED POSITION**

# Lifting Capacities – Pounds (33' – 110' boom)

## MODEL RT 555-1

COUNTERWEIGHT:  
W/AUX. WINCH 13,100 LBS.  
W/O AUX. WINCH 14,200 LBS.  
BOOM LENGTH 33-110 FT.  
OUTRIGGER SPREAD 22 FT.

STABILITY PCT.  
ON OUTRIGGERS 85%  
ON TIRES 75%  
PCSA CLASS 10-210

**CAUTION:** Do not use this specification sheet as a load rating chart. The format of data is not consistent with the machine chart and may be subject to change.

### SIDE STOW JIB ON FULLY EXTENDED OUTRIGGERS

LOADED BOOM ANGLE (DEG)	32 FT OFFSETABLE JIB/NO PULL OUT INSTALLED						33 FT OFFSETABLE JIB/PULL OUT RETRACTED						57 FT OFFSETABLE JIB						LOADED BOOM ANGLE (DEG)
	0° OFFSET		15° OFFSET		30° OFFSET		0° OFFSET		15° OFFSET		30° OFFSET		0° OFFSET		15° OFFSET		30° OFFSET		
	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	
75	38	12,100*	45	8,500*	52	6,600*	38	12,100*	46	8,500*	53	6,600*	46	6,100*	61	4,600*	71	3,400*	75
73	43	11,600*	50	8,200*	57	6,400*	44	11,600*	51	8,200*	58	6,400*	53	6,100*	66	4,400*	77	3,300*	73
71	49	11,100*	56	7,800*	62	6,300*	50	11,100*	57	7,800*	63	6,300*	59	5,900*	73	4,200*	83	3,200*	71
68	56	10,400*	63	7,400*	69	6,000*	57	10,400*	64	7,400*	70	6,000*	67	5,600*	80	3,900*	90	3,100*	68
65	63	9,600*	69	7,100*	75	5,900*	64	8,700*	70	7,100*	76	5,900*	75	5,200*	88	3,700*	96	3,000*	65
62	70	8,500*	75	6,800*	80	5,700*	71	7,100*	76	6,500*	81	5,700*	84	4,800*	95	3,500*	102	2,900*	62
59	76	7,100*	81	6,500*	86	5,500*	78	6,100*	83	5,600*	87	5,200*	93	4,500*	103	3,400*	108	2,800*	59
55	83	5,800*	89	5,300*	92	5,100*	85	4,900*	90	4,400*	93	4,000*	103	3,700*	111	3,200*	114	2,700*	55
51	90	4,600*	95	4,300*	99	4,100*	91	3,900*	97	3,400*	101	3,200*	112	2,800*	118	2,600*	121	2,500*	51
47	97	3,800*	102	3,600*	105	3,400*	98	3,000*	103	2,700*	107	2,600*	120	2,200*	125	2,100*	128	2,000*	47
43	103	3,100*	108	3,000*	111	2,900*	104	2,100*	110	2,100*	112	2,100*	128	1,700*	132	1,600*	135	1,500*	43
38	111	2,400*	115	2,300*	117	2,200*	112	1,500*	117	1,600*	118	1,500*	135	1,200*	139	1,100*	142	1,100*	38
32	119	1,700*	122	1,800*	124	1,700*	120	1,000*	123	1,000*	125	1,000*	143	700*					32
25	126	1,200*	129	1,200*															25
17	133	800*																	17

#### NOTES FOR JIB CAPACITIES

- A. For all boom lengths less than the maximum with a jib erected, the rated loads are determined by boom angle only in the appropriate column.  
B. For boom angle not shown, use the capacity of the next lower boom angle.  
C. Listed radii are for extended main boom only.

### ON TIRES

RADIUS (FT)	MAX BOOM LENGTH (FT)	21:00 X 25 28PR				26:5 X 25-26PR				RADIUS (FT)
		STATIONARY		PICK & CARRY		STATIONARY		PICK & CARRY		
		360°	STRAIGHT OVER FRONT	CREEP	2.5 MPH	360°	STRAIGHT OVER FRONT	CREEP	2.5 MPH	
10	35	46,600*	74,000*	56,300*	47,600*	41,200*	65,100*	49,300*	41,200*	10
12	35	31,200	64,400*	48,800*	41,100*	34,600*	56,600*	42,500*	35,400*	12
15	35	19,800	53,600*	40,200*	33,600*	22,900*	46,900*	34,900*	28,800*	15
20	35	12,800	33,000	30,300*	25,000*	14,800	31,600	26,000*	21,100*	20
25	50	8,900	20,800	20,800	19,200*	9,600	20,800	20,000*	15,900*	25
30	50	5,200	13,300	13,300	13,300	6,200	14,300	14,300	12,100*	30
35	50	3,300	10,300	10,300	10,300	4,000	10,600	10,600	9,500*	35
40	50	2,200	8,000	8,000	8,000	2,700	8,000	8,000	7,700*	40
45	65	1,300	6,400	6,400	6,400	1,800	6,400	6,400	6,300*	45
50	65		5,200	5,200	5,200		5,200	5,200	5,100*	50
55	65		4,200	4,200	4,200		4,200	4,200	4,100*	55
60	80		3,200	3,200	3,200		3,200	3,200	3,200	60
65	80		2,400	2,400	2,400		2,400	2,400	2,400	65

#### NOTES FOR ON TIRE CAPACITIES

- A. For Pick and Carry operations, boom must be centered over the front of the crane with swing brake and lock engaged. Use minimum boom point height and keep load close to ground surface.  
B. The load should be restrained from swinging. NO ON TIRE OPERATION WITH JIB ERCTED.  
C. Without outriggers, never maneuver the boom beyond listed load radii for applicable tires to ensure stability.  
D. Creep speed is crane movement of less than 200 Ft. (61m) in a 30 minute period and not exceeding 1.0 mph (1.6 km/h).  
E. Refer to General Notes for additional information.

### MAXIMUM PERMISSIBLE HOIST LINE LOAD

LINE PARTS	1	2	3	4	5	6	7	8	9	10
MIN & AUX. HOIST	11,250	22,500	33,750	45,000	56,250	67,500	78,750	90,000	101,250	112,500
	WIRE ROPE: 5/8" ROTATION RESISTANT 34 x 7 COMPACTED STRAND, GRADE 2160, MINIMUM BREAKING STRENGTH - 28.21 TONS 5/8" 6X19 OR 6X37, XIPS, IWRC, PREFORMED RIGHT REGULAR LAY MINIMUM BREAKING STRENGTH - 20.6 TONS									

### RECOMMENDED TIRE PRESSURE

TIRE SIZE	STATIONARY	CREEP	2 1/2 MPH	TRAVEL
21:00 X 25-28 PR	85 PSI	85 PSI	85 PSI	65 PSI
26:50 X 25-26 PR	65 PSI	65 PSI	65 PSI	50 PSI

# GENERAL NOTES

## GENERAL

1. Rated loads as shown on Lift Charts pertain to this machine as originally manufactured and equipped. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.
2. Construction equipment can be hazardous if improperly operated or maintained. Operation and maintenance of this machine shall be in compliance with the information in the Operator's, Parts and Safety Manuals supplied with this machine. If these manuals are missing, order replacements from the manufacturer through your distributor.
3. These warnings do not constitute all of the operating conditions for the crane. The operator and job site supervision must read the OPERATORS MANUAL, CIMA SAFETY MANUAL, APPLICABLE OSHA REGULATIONS, AND SOCIETY OF MECHANICAL ENGINEERS (ASME) SAFETY STANDARDS FOR CRANES.
4. This crane and its load ratings are in accordance with POWER CRANE & SHOVEL ASSOCIATION, STANDARD NO. 4, SAE CRANE LOAD STABILITY TEST CODE J765A, SAE METHOD OF TEST FOR CRANE STRUCTURE J1063 AND APPLICABLE SAFETY CODE FOR CRANES, DERRICKS AND HOISTS, ASME/ANSI B30.5.

## DEFINITIONS

1. **LOAD RADIUS** – The horizontal distance from the axis of rotation before loading to the center of the vertical hoist line or tackle with a load applied.
2. **LOADED BOOM ANGLE** – It is the angle between the boom base section and the horizontal, after lifting the rated load at the rated radius. The boom angle before loading should be greater to account for deflections. The loaded boom angle combined with boom length give only an approximation of the operating radius.
3. **WORKING AREA** – Areas measured in a circular arc about the centerline of rotation as shown in the diagram.
4. **FREELY SUSPENDED LOAD** – Load hanging free with no direct external force applied except by the hoist rope.
5. **SIDE LOAD** – Horizontal force applied to the lifted load either on the ground or in the air.
6. **NO LOAD STABILITY LIMIT** – The stability limit radius shown on the range diagrams is the radius beyond which it is not permitted to position the boom, when the boom angle is less than the minimum shown on the applicable load chart, because the machine can overturn without any load.
7. **BOOM SIDE OF CRANE** – The side of the crane over which the boom is positioned when in an OVER SIDE working position.

## SET-UP

1. Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
2. Crane load ratings on outriggers are based on all outrigger beams being fully extended or in the case of partial extension ratings mechanically pinned in the appropriate position, and the tires free of the supporting surface.
3. Crane load ratings on tires depend on appropriate inflation pressure and the tire conditions. Caution must be exercised when increasing air pressures in tires. Consult Operator's Manual for precautions.
4. Use of jibs, lattice-type boom extensions, or fourth section pullouts extended is not permitted for pick and carry operations.
5. Consult appropriate section of the Operator's and Service Manual for more exact description of hoist line reeving.
6. The use of more parts of line than required by the load may result in having insufficient rope to allow the hook block to reach the ground.
7. Properly maintained wire rope is essential for safe crane operation. Consult Operator's Manual for proper maintenance and inspection requirements.
8. When spin-resistant wire rope is used, the allowable rope loading shall be the breaking strength divided by five (5), unless otherwise specified by the wire rope manufacturer.
9. Do not elevate the boom above 60° unless the boom is positioned in-line with the crane's chassis or the outriggers are extended. Failure to observe this warning may result in loss of stability.

## OPERATION

1. **CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.**
  2. When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
  3. Do not operate at longer radii than those listed on the applicable load rating chart (cross hatched areas shown on range diagrams).
  4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
  5. Power telescoping boom sections must be extended equally.
  6. Rated loads include the weight of hook block, slings, and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted.  
When lifting over the jib the weight of any hook block, slings, and auxiliary lifting devices at the boom head must be added to the load. When jibs are erected but unused add two (2) times the weight of any hook block, slings, and auxiliary lifting devices at the jib head to the load.
  7. Rated loads do not exceed 85% on outriggers or 75% on tires, of the tipping load as determined by SAE Crane Stability Test Code J765a. Structural strength ratings in chart are indicated with an asterisk (\*).
  8. Rated loads are based on freely suspended loads. No attempt shall be made to drag a load horizontally on the ground in any direction.
  9. The user shall operate at reduced ratings to allow for adverse job conditions, such as: Soft or uneven ground, out of level conditions, high winds, side loads, pendulum action, jerking or sudden stopping of loads, hazardous conditions, experience of personnel, two machine lifts, traveling with loads, electric wires, etc., (side pull on boom or jib is hazardous). Derating of the cranes lifting capacity is required when wind speed exceeds 20 MPH. The center of the lifted load must never be allowed to move more than 3' feet off the center line of the base boom section due to the effects of wind, inertia, or any combination of the two.  
\*\*\*Use 2 feet off the center line of the base boom for a two section boom, 3 feet for a three section boom, or 4 feet for a four section boom.\*\*
  10. The maximum load which can be telescoped is not definable, because of variations in loadings and crane maintenance, but it is permissible to attempt retraction and extension if load ratings are not exceeded.
  11. Load ratings are dependent upon the crane being maintained according to manufacturer's specifications.
  12. It is recommended that load handling devices, including hooks, and hook blocks, be kept away from boom head at all times.
  13. **FOR TRUCK CRANES ONLY:** 360° capacities apply only to machines equipped with a front outrigger jack and all five (5) outrigger jacks properly set. If the front (5th) outrigger jack is not properly set, the work area is restricted to the over side and over rear areas as shown on the Crane Working Positions diagram. Use the 360° load ratings in the overside work areas.
  14. Do not lift with outrigger beams positioned between the fully extended and intermediate (pinned) positions.
  15. Truck Cranes not equipped with equalizing (bogie) beams between the rear axles may not be used for lifting "on tires". Truck Cranes equipped with equalizing beams and rear air suspension should "dump" the air before lifting "on tires".
- ### CLAMSHELL, MAGNET, AND CONCRETE BUCKET SERVICE
1. Maximum boom length for clamshell and magnet service is 50 feet.
  2. Weight of clamshell or magnet, plus contents are not to exceed 6,000 pounds or 90% of rated lifting capacities, whichever is less. For concrete bucket operation, weight of bucket and load must not exceed 90% of rated lifting capacity.

WE RESERVE THE RIGHT TO AMEND THESE SPECIFICATIONS AT ANY TIME WITHOUT NOTICE. THE ONLY WARRANTY APPLICABLE IS OUR STANDARD WRITTEN WARRANTY APPLICABLE TO THE PARTICULAR PRODUCT AND SALE. WE MAKE NO OTHER WARRANTY, EXPRESSED OR IMPLIED.



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